

# Produktkatalog



## JEMA LIFT A/S

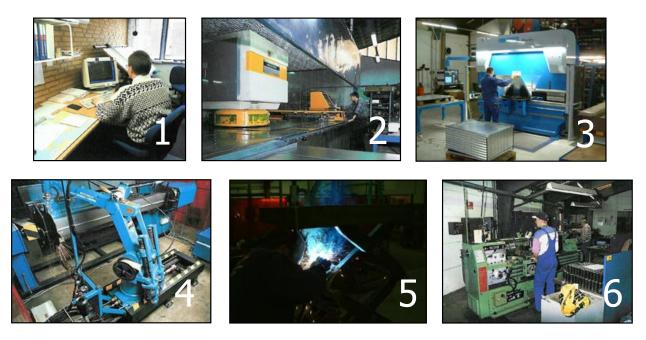


JEMA A/S is a privately held, familyowned company situated in Sahl, a town in the middle of Denmark.

The company is owned and run by the Pedersen family; the founder Jens Pedersen, his son Axel Pedersen and the third generation brothers Jens-Peter and Michael Pedersen. With more than 40 years experience, JEMA is one of the leading manufacturers of lifting tables in Europe.

Products of JEMA are either sold directly to our many customers in Denmark or to customers in Europe via agents and collaborators in each individual country. The products have won international recognition in quality, design and user-friendliness. They are tested and endorsed with a test certificate before dispatch.

Besides the extensive programme of standard versions in painted, galvanized and stainless designs, all products of JEMA can be delivered tailored to the needs of the individual customer.



1. The lifting tables are designed in a 3D drawing programme which makes the construction phase very flexible and enables each product to be tailored to the individual needs of the customer. 2+3. Sheet metal work is realized on high-technological CNC machines. These machines are compatible with the drawing programme resulting in a reduction of the delivery time from the construction to the customer. 4+5. Batch produced parts are robot welded while order produced parts and products made to specification are welded by skilled employees. 6. Bushes and wheels are produced in machine shops.

## Contents



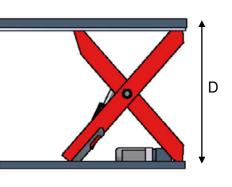


| Single scissor lifting tables                         | 4  |
|---|----|
| Double vertical scissor lifting tables                | 6  |
| Double horizontal scissor lifting tables              | 7  |
| Super low lifting tables, U-tables & passenger hoists | 8  |
| Lifting tables of stainless steel                     | 9  |
| Loading dock tables                                   | 10 |
| Freight elevators                                     | 11 |
| Technical specifications                              | 12 |
| Accessories   | 13 |
| Specially made lifting tables                         | 14 |
| Choice of lifting table                               | 16 |

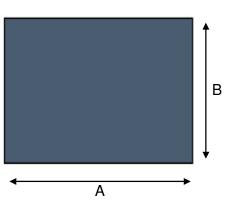
# Single scissor

| Туре                     | Capacity | Length<br>A | Width<br>B | Lift stroke | Closed height<br>C | Total height<br>D | Power      | Weight | Lift |
|--------------------------|----------|-------------|------------|-------------|--------------------|-------------------|------------|--------|------|
| TM-S-                    | kg       | mm          | mm         | mm          | mm                 | mm                | kW         | kg     | sec  |
| 900650T0,5               | 500      | 900         | 650        | 550         | 160                | 710               | 0,37       | 100    | 8    |
| 900650T1                 | 1000     | 900         | 650        | 550         | 160                | 710               | 0,37       | 115    | 16   |
| 900900T1                 | 1000     | 900         | 900        | 550         | 160                | 710               | 0,37       | 125    | 16   |
| 1300650T1                | 1000     | 1300        | 650        | 820         | 180                | 1000              | 0,75       | 165    | 18   |
| 1300800T1                | 1000     | 1300        | 800        | 820         | 180                | 1000              | 0,75       | 175    | 18   |
| 13001000T1               | 1000     | 1300        | 1000       | 820         | 180                | 1000              | 0,75       | 190    | 18   |
| 1300800T2                | 2000     | 1300        | 800        | 800         | 210                | 1010              | 0,75       | 230    | 22   |
| 13001000T2               | 2000     | 1300        | 1000       | 800         | 210                | 1010              | 0,75       | 245    | 22   |
| 13001000T3               | 3000     | 1300        | 1000       | 800         | 240                | 1040              | 2,2        | 330    | 18   |
| 1500800T1                | 1000     | 1500        | 800        | 1000        | 210                | 1210              | 0,75       | 235    | 22   |
| 150080011<br>15001000T1  | 1000     | 1500        | 1000       | 1000        | 210                | 1210              | 0,75       | 235    | 22   |
| 1500100011<br>1500800T2  | 2000     | 1500        | 800        | 1000        | 210                | 1210              | 0,75       | 245    | 22   |
|                          |          |             |            |             |                    |                   |            |        |      |
| 1700900T1,5              | 1500     | 1700        | 900        | 1100        | 230                | 1330              | 0,75       | 305    | 22   |
| 17001200T1,5             | 1500     | 1700        | 1200       | 1100        | 230                | 1330              | 0,75       | 350    | 22   |
| 1700900T3                | 3000     | 1700        | 900        | 1100        | 250                | 1350              | 2,2        | 405    | 22   |
| 17001200T3               | 3000     | 1700        | 1200       | 1100        | 250                | 1350              | 2,2        | 425    | 22   |
| 2000900T1                | 1000     | 2000        | 900        | 1400        | 250                | 1650              | 0,75       | 450    | 35   |
| 20001200T1               | 1000     | 2000        | 1200       | 1400        | 250                | 1650              | 0,75       | 495    | 35   |
| 2000900T2                | 2000     | 2000        | 900        | 1400        | 250                | 1650              | 2,2        | 485    | 35   |
| 20001200T2               | 2000     | 2000        | 1200       | 1400        | 250                | 1650              | 2,2        | 530    | 35   |
| 20001500T2               | 2000     | 2000        | 1500       | 1400        | 250                | 1650              | 2,2        | 540    | 35   |
| 20002000T2               | 2000     | 2000        | 2000       | 1400        | 250                | 1650              | 2,2        | 600    | 35   |
| 20001500T4               | 4000     | 2000        | 1500       | 1300        | 300                | 1650              | 3,0        | 890    | 54   |
| 20002000T4               | 4000     | 2000        | 2000       | 1300        | 300                | 1650              | 3,0        | 950    | 54   |
| 22001200T2               | 2000     | 2200        | 1200       | 1500        | 250                | 1750              | 2,2        | 570    | 35   |
| 2200120012<br>22001500T2 | 2000     | 2200        | 1500       | 1500        | 250                | 1750              | 2,2        | 615    | 35   |
| 2200130012<br>22001200T4 | 4000     | 2200        | 1200       | 1500        | 350                | 1850              |            | 875    | 54   |
| 2200120014<br>22001500T4 | 4000     | 2200        | 1500       | 1500        | 350                | 1850              | 3,0<br>3,0 | 935    | 54   |
|                          | 4500     | 0500        | 000        | 1050        | 000                | 4050              | 1 1        | 445    | 05   |
| 2500800T1,5              | 1500     | 2500        | 800        | 1650        | 300                | 1950              | 1,1        | 415    | 35   |
| 25001200T1,5             | 1500     | 2500        | 1200       | 1650        | 300                | 1950              | 1,1        | 485    | 35   |
| 25001000T3               | 3000     | 2500        | 1000       | 1600        | 350                | 1950              | 2,2        | 645    | 35   |
| 25001500T3               | 3000     | 2500        | 1500       | 1600        | 350                | 1950              | 2,2        | 865    | 35   |
| 25002000T3               | 3000     | 2500        | 2000       | 1600        | 350                | 1950              | 2,2        | 985    | 35   |
| 25001200T6               | 6000     | 2500        | 1200       | 1500        | 450                | 1950              | 4,0        | 1285   | 50   |
| 30001200T3               | 3000     | 3000        | 1200       | 2000        | 350                | 2350              | 2,2        | 1280   | 45   |
| 30001500T3               | 3000     | 3000        | 1500       | 2000        | 350                | 2350              | 2,2        | 1550   | 45   |
| 30001500T6               | 6000     | 3000        | 1500       | 2000        | 400                | 2400              | 4,0        | 1950   | 70   |
| 30002000T8               | 8000     | 3000        | 2000       | 1500        | 600                | 2100              | 4,0        | 2490   | 70   |
| 40001500T3               | 3000     | 4000        | 1500       | 2300        | 500                | 2800              | 4,0        | 2330   | 60   |
| 40002000T6               | 6000     | 4000        | 2000       | 2300        | 600                | 2900              | 4,0        | 2950   | 80   |





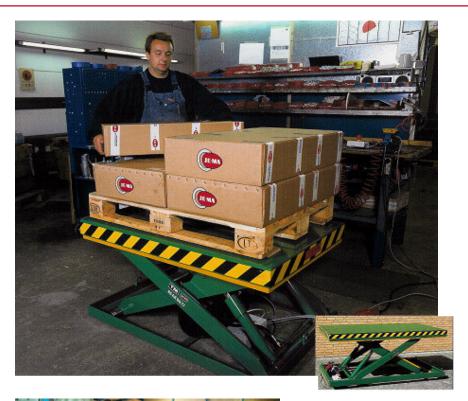




### Accessories:

Galvanized control panel Photocell automatic Handrail Electronic height stop Pallet truck frame Turntable Mobile bottom frame Roller conveyor + Much more









The JEMA single scissor lifting table is well-known in many European workplaces. The use of the table covers a wide range of applications. Placement can be both indoor and outdoor, directly on the floor or installed in a pit. With a travel from 550 to 2300 mm and platform lengths of the platform from 900 to 4000 mm, the JEMA single scissor lifting table fulfils most tasks.

The lifting table is available in a number of standard models with varying capacity, travel and size of platform. Furthermore it is also possible to produce specially made models designed in accordance with the needs of the customer. All lifting tables of JEMA are modularly constructed with high-quality components from the most approved hydraulic and electrical suppliers. The steel constructions are made by our own staff of good skilled employees who takes pride in producing the best lifting tables possible. The brand JEMA is your guarantee for a stable and reliable lifting table.

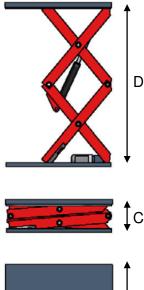
### JEMA single scissor lifting tables

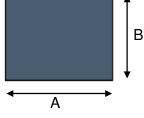
- Immediate delivery of selected models
- Lacquered, galvanized or stainless design
- X-model for intensive use
- Specially made models
- Grease nipples in all the lifting tables
- CE marked quality with guarantee



# Vertical double scissor

| Туре         | Capacity | Length  | Width   | Lift stroke | Closed height | -       | Power | Weight | Lift |
|--------------|----------|---------|---------|-------------|---------------|---------|-------|--------|------|
| TM-S-DVS     | kg       | A<br>mm | B<br>mm | mm          | C<br>mm       | D<br>mm | kW    | kg     | sec  |
|              |          |         |         |             |               |         |       |        |      |
| 900650T0,5   | 500      | 900     | 650     | 1100        | 270           | 1370    | 0,37  | 160    | 18   |
| 1300800T1    | 1000     | 1300    | 800     | 1600        | 360           | 1960    | 0.75  | 350    | 30   |
| 13001000T1   | 1000     | 1300    | 1000    | 1600        | 360           | 1960    | 0,75  | 365    | 30   |
| 1300800T2    | 2000     | 1300    | 800     | 1600        | 400           | 2000    | 2,2   | 415    | 32   |
| 13001000T2   | 2000     | 1300    | 1000    | 1600        | 400           | 2000    | 2,2   | 450    | 32   |
| 1500800T1    | 1000     | 1500    | 800     | 1800        | 400           | 2200    | 0.75  | 480    | 30   |
| 15001200T1   | 1000     | 1500    | 1200    | 1800        | 400           | 2200    | 0,75  | 510    | 30   |
| 1500800T2    | 2000     | 1500    | 800     | 1800        | 400           | 2200    | 2,2   | 530    | 28   |
| 15001200T2   | 2000     | 1500    | 1200    | 1800        | 400           | 2200    | 2,2   | 545    | 28   |
| 1700900T1    | 1000     | 1700    | 900     | 2150        | 400           | 2550    | 0,75  | 560    | 34   |
| 1700900T3    | 3000     | 1700    | 900     | 2150        | 500           | 2650    | 2,2   | 685    | 48   |
| 20001200T1   | 1000     | 2000    | 1200    | 2800        | 400           | 3200    | 2,2   | 680    | 40   |
| 20001200T2   | 2000     | 2000    | 1200    | 2800        | 400           | 3200    | 3,0   | 705    | 62   |
| 22001200T1,5 | 1500     | 2200    | 1200    | 3000        | 450           | 3450    | 2,2   | 1235   | 50   |
| 25001300T3   | 3000     | 2500    | 1300    | 3000        | 600           | 3600    | 3,0   | 1650   | 65   |
| 30001500T3   | 3000     | 3000    | 1500    | 4000        | 650           | 4650    | 2,2   | 2790   | 90   |
| 40001500T3   | 3000     | 4000    | 1500    | 4600        | 900           | 5500    | 4,0   | 4100   | 120  |







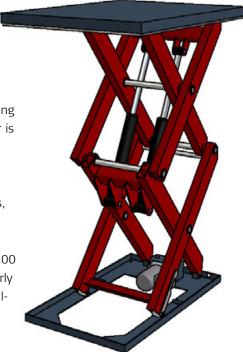
#### JEMA double vertical scissor lifting tables

- Lacquered, galvanized or stainless design
- X-model for intensive use
- Specially made models
- Grease nipples in all bushings
- Adjustable lowering velocity

In situations requiring large vertical movement, the use of JEMA double vertical scissor lifting tables is recommended. Choosing the double scissor, the vertical movement of the scissor is doubled compared to that of single scissor models.

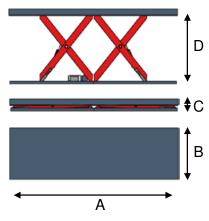
These lifting tables are like all JEMA lifts produced with arms of profile steel making them laterally stable, this being very important because often they are used either in palletizers, as working platforms or as freight elevators installed in a shaft.

The JEMA double vertical scissor programme consists of lifting tables with a travel from 1100 to 4600 mm and a lifting capacity from 500 to 3000 kg. All JEMA lifting tables are modularly constructed and if the standard programme is insufficient, specially made models are available.



# Horizontal double scissor

| Туре        | Capacity | Length | Width | Lift stroke | Closed height | Total height | Power | Weight | Lift |
|-------------|----------|--------|-------|-------------|---------------|--------------|-------|--------|------|
|             |          | Ă      | В     |             | C             | D            |       | •      |      |
| TM-S-DHS    | kg       | mm     | mm    | mm          | mm            | mm           | kW    | kg     | sec  |
| 1800650T1   | 1000     | 1800   | 650   | 550         | 160           | 710          | 0,37  | 230    | 16   |
| 2600800T2   | 2000     | 2600   | 800   | 820         | 180           | 1000         | 0,75  | 350    | 36   |
| 26001000T2  | 2000     | 2600   | 1000  | 820         | 180           | 1000         | 0,75  | 380    | 36   |
| 2600800T4   | 4000     | 2600   | 800   | 800         | 210           | 1010         | 0,75  | 460    | 44   |
| 26001000T4  | 4000     | 2600   | 1000  | 800         | 210           | 1010         | 0,75  | 490    | 44   |
| 26001000T6  | 6000     | 2600   | 1000  | 800         | 240           | 1040         | 2,2   | 660    | 36   |
| 3400900T3   | 3000     | 3400   | 900   | 1100        | 230           | 1330         | 0,75  | 610    | 44   |
| 3400900T6   | 6000     | 3400   | 900   | 1100        | 250           | 1350         | 2,2   | 810    | 44   |
| 4000900T2   | 2000     | 4000   | 900   | 1400        | 250           | 1650         | 0,75  | 900    | 70   |
| 4000900T4   | 4000     | 4000   | 900   | 1400        | 250           | 1650         | 2,2   | 970    | 70   |
| 40001500T8  | 8000     | 4000   | 1500  | 1300        | 300           | 1600         | 3,0   | 1780   | 108  |
| 44001200T4  | 4000     | 4400   | 1200  | 1500        | 250           | 1750         | 2,2   | 1140   | 70   |
| 44001500T8  | 8000     | 4400   | 1500  | 1500        | 350           | 1850         | 3,0   | 1870   | 108  |
| 5000800T3   | 3000     | 5000   | 800   | 1650        | 300           | 1950         | 1,1   | 830    | 70   |
| 50001000T6  | 6000     | 5000   | 1000  | 1600        | 350           | 1950         | 2,2   | 1290   | 70   |
| 50001200T12 | 12000    | 5000   | 1200  | 1600        | 450           | 2050         | 4,0   | 2570   | 100  |
| 60001200T6  | 6000     | 6000   | 1200  | 2000        | 350           | 2350         | 2,2   | 2300   | 90   |
| 60001500T12 | 12000    | 6000   | 1500  | 2000        | 400           | 2400         | 4,0   | 3350   | 14(  |
| 60002000T16 | 16000    | 6000   | 2000  | 1500        | 600           | 2100         | 4,0   | 4300   | 14(  |
| 80001500T6  | 6000     | 8000   | 1500  | 2300        | 500           | 2800         | 4,0   | 3980   | 12   |
| 80002000T12 | 12000    | 8000   | 2000  | 2300        | 600           | 2900         | 4,0   | 5150   | 160  |

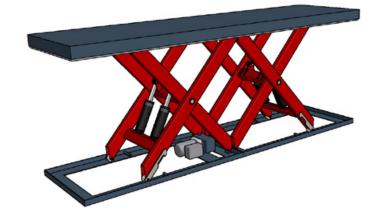




Where there is a need for handling of very long and heavy loads the use of a JEMA double horizontal scissor lifting table is recommended. The two scissors lift in a synchronous movement and give the long table top a great stability in all heights. The JEMA double horizontal scissor programme consists of lifting tables with a travel from 550 to 2300 mm and a lifting capacity up to 16000 kg.

### JEMA double horizontal scissor

- Lacquered, galvanized or stainless design
- Specially made models
- Grease nipples in all bushings
- Safety trip bar on all sides



# Low profile & passenger table

| Туре         | Capacity | Length | Width | Lift stroke | Closed height | Total height | Power | Weight | Lift |
|--------------|----------|--------|-------|-------------|---------------|--------------|-------|--------|------|
| TM-S-        | kg       | mm     | mm    | mm          | mm            | mm           | kW    | kg     | sec  |
| Low profile, |          |        |       |             |               |              |       |        |      |
| incl. ramp   |          |        |       |             |               |              |       |        |      |
| L1500800T1   | 1000     | 1500   | 800   | 800         | 80            | 880          | 0,75  | 295    | 12   |
| L15001000T1  | 1000     | 1500   | 1000  | 800         | 80            | 880          | 0,75  | 310    | 12   |
| L1500800T2   | 2000     | 1500   | 800   | 700         | 100           | 800          | 1,10  | 325    | 16   |
| L15001000T2  | 2000     | 1500   | 1000  | 700         | 100           | 800          | 1,10  | 365    | 16   |
| Low profile, |          |        |       |             |               |              |       |        |      |
| U-shape      |          |        |       |             |               |              |       |        |      |
| U13501085T1  | 1000     | 1350   | 1085  | 800         | 80            | 880          | 0,75  | 265    | 12   |
| U15001200T2  | 2000     | 1500   | 1200  | 700         | 100           | 800          | 1,10  | 365    | 16   |



By using a super low lifting table, it is no longer necessary to install the lifting table into a pit. The low height of the lifting table means that the load can be placed directly with a pallet lifter, either via the enclosed approach ramp or by driving between the forks of the table (U-table).

The U-table is constructed in a way that most pallet lifters can drive between the forks of the table and the U-shape of the table top perfectly matches standard EUR pallets.

| Type<br>TM-S-P | Capacity<br>kg | Length<br>mm | Width<br>mm | Lift stroke<br>mm | Closed height<br>mm | Total height<br>mm | Power<br>kW | Weight<br>kg | Lift<br>sec |
|----------------|----------------|--------------|-------------|-------------------|---------------------|--------------------|-------------|--------------|-------------|
|                |                |              |             |                   |                     |                    |             |              |             |
| Passenger tab  | le             |              |             |                   |                     |                    |             |              | I           |
| 1200800T0,16   | 160            | 1200         | 800         | 320               | 80                  | 400                | 0,37        | 130          | 8           |
| 12001000T0,16  | 160            | 1200         | 1000        | 320               | 80                  | 400                | 0,37        | 150          | 8           |
|                |                |              |             |                   |                     |                    |             |              |             |
| 2400800T0,24   | 240            | 2400         | 800         | 320               | 80                  | 400                | 0,37        | 260          | 16          |
| 24001000T0,24  | 240            | 2400         | 1000        | 320               | 80                  | 400                | 0,37        | 300          | 16          |
|                |                |              |             |                   |                     |                    |             |              |             |
| 3600800T0,36   | 360            | 3600         | 800         | 320               | 80                  | 400                | 0,37        | 390          | 24          |
| 36001000T0,36  | 360            | 3600         | 1000        | 320               | 80                  | 400                | 0,37        | 450          | 24          |



The passenger table from JEMA ensures that employees (of all sizes) are at the correct working height. Where lifting tables traditionally are used for adjusting a machine or load height, the passenger table gives a further alternative to achieving the correct working height.

The passenger table is for instance used in semi-automatic systems or systems where the operator watches over, packs or takes care of goods. Because of the low construction height (80 mm), the passenger table can be placed directly on the floor this allowing ergonomically correct working heights for everybody, without rebuilding the existing system.

# **Stainless steel tables**



Stainless lifting tables are especially suitable for the food- and pharmaceutical industry where heavy demands on cleanliness and hygiene are made. Stainless lifting tables are corrosion resistant and stand up to the strict wash down procedures associated with these industries.

JEMA is able to deliver many of the models in a stainless design and meets in that way the growing need to relieve heavy lifts and to phase out bad working positions.

The steel construction is made at our own factory in a specially established stainless department. The brand JEMA is your guarantee for a stable and reliable lifting table which, with a minimal of maintenance, will pay for itself for many years.



### Types of cylinders:

- **Type 1** Hard chrome plated piston rod. Piston tube with painted surface.
- **Type 2** Piston rod and cross-tube in stainless steel AISI 304. Sandblasted piston tube to SA 1.5, zink metallised to 20  $\mu$ , 2 x 2 component priming to 60  $\mu$  and 2 x 2 component polyurethane lacquer.
- **Type 3** Stainless and hard chrome plated piston rod, cross-tube and piston tube in stainless steel.

### Platform, base frame and scissor arms:

Made in stainless steel AISI 304.

#### **Axles and bolts:**

Made in stainless steel AISI 303.

#### **Fittings and tubes:**

Standard electro-galvanized.

Wheels: Stainless/nylon.

### **Pump station and control:**

In case of wet conditions, separate placement is recommended.



# Loading dock tabels

JEMA loading dock tables are used for height adjustments between fixed levels in a building or as loading ramp for trucks. As these lifts are often placed outdoors, they are produced especially to be able to resist a changing (and at times hard) climate.

#### The loading dock tables are available with following accessories depending on the application:

- Hot-dioped galvanized finish.
- Non-skid diamond pattern tread plate.
- For greater stability in the closed position, mechanically adjustable bottom stop in all 4 corners.
- Manhole in the table top.
- Manual emergency lowering function in case of power failure.
- Wire mesh along one or more sides.
- Handrail.
- Roll-off barrier.
- Roll off guard.
- Adjustable height stop.
- Electrically interlocked gate or drop bar.

The loading dock tables are as standard, powerful enough to resist heavy point loads, e.g. from a pallet lifter.



| Type<br>TM-S-R | Capacity<br>kg | Length<br>mm | Width<br>mm | Lift stroke<br>mm | Closed height<br>mm | Total height<br>mm | Power<br>kW | Weight<br>kg | Lift<br>sec |
|----------------|----------------|--------------|-------------|-------------------|---------------------|--------------------|-------------|--------------|-------------|
|                |                |              |             |                   |                     |                    |             |              |             |
| 200020001      | 1000           | 2000         | 2000        | 1400              | 250                 | 1650               | 0,75        | 565          | 35          |
| 20002000T2     | 2000           | 2000         | 2000        | 1400              | 250                 | 1650               | 2,2         | 600          | 35          |
| 200020004      | 4000           | 2000         | 2000        | 1300              | 300                 | 1600               | 3,0         | 950          | 54          |
| 22002000T2     | 2000           | 2200         | 2000        | 1500              | 250                 | 1750               | 2,2         | 660          | 35          |
| 22002000T4     | 4000           | 2200         | 2000        | 1500              | 350                 | 1850               | 3,0         | 975          | 54          |
| 25002000T1,5   | 1500           | 2500         | 2000        | 1650              | 300                 | 1950               | 1,1         | 565          | 35          |
| 25002000T3     | 3000           | 2500         | 2000        | 1600              | 350                 | 1950               | 2,2         | 985          | 35          |
| 25002000T6     | 6000           | 2500         | 2000        | 1500              | 450                 | 1950               | 4,0         | 1450         | 50          |
| 30002000T3     | 3000           | 3000         | 2000        | 2000              | 350                 | 2350               | 2,2         | 1285         | 45          |
| 30002000T6     | 6000           | 3000         | 2000        | 2000              | 400                 | 2400               | 4,0         | 1830         | 70          |
| 30002000T8     | 8000           | 3000         | 2000        | 1500              | 600                 | 2100               | 4,0         | 1900         | 70          |





# **Freight elevator**





JEMA freight elevator

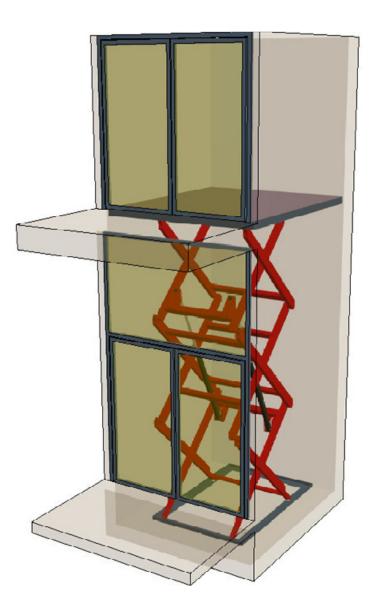
- Lock bolts for level guard
- Hose fracture guard of all cylinders
- Type approved elevator door locks
- Non-skid floor
- Safety cut-off for service



Freight elevators are produced by JEMA as turnkey projects in the light of the needs of the customer. Freight elevators are constructed according to the scissor- or the truck principle depending on the application; built into a shaft with doors or detached with enclosure/guarding.

A high lift lifting table works easily and safely as an elevator between 2 or more levels. Often an elevator is needed to move freight from one level to another but a normal elevator can be too expensive. A JEMA freight elevator gives a financial and extreme elegant alternative in such situations.

All freight elevators are delivered with guarding, doors and security equipment in accordance with the European Directives.



### **Components & features**



Throughout the years, we have supplied lifting tables to all types of industries. This has given us a great knowledge and understanding of how to construct and equip a lifting table to be suitable for longterm, effective, reliable, ergonomic and safe operation. All lifting tables are produced with following features:

- Compact hydraulic power pack with integrated control. Over-pressure valve and adjustable lowering control valve are standard components in all hydraulic systems. An integrated filter in both tank and at the return side guarantees a clean and quiet system which will last for many years.
- 2. Profile steel arms in high-strength steel gives the table a great lateral stability. Long bushings with grease nipples in all movable joints reduce the load at the most vulnerable places and ensure longevity with only minimal maintenance of the lifting table.
- 3. The safety trip bar on all sides reduces the danger of pinching.
- 4. Hydraulic cylinders with grease nipples. All cylinders are secured against hose fracture.
- 5. Rollers and wheels are fork mounted which results in longevity and very low maintenance costs.
- 6. Safety chocks lock the table during services and repairs.
- 7. Maintainable axles and bearings.
- 8. JEMA lifting tables are produced with a view to simple installation. All tables are prepared for fixing to the floor.
- 9. All products are CE marked in conformity with EN 1570 end the Machine Directive.

### Other standard features:

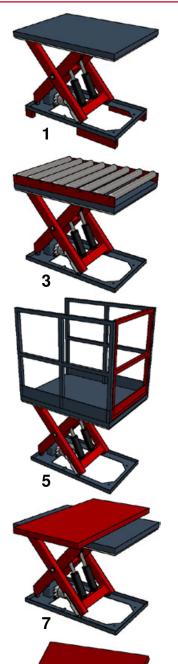
8

The electrical box is  $3 \times 415$ V/50 Hz + earth + N rated at IP 65 – The table as a whole is rated at IP 54 – The control voltage is 24 V prepared for PLC control – Control box with 3 metres of cable – Low noise level 52-58 dBA – Primer + lacquer red RAL 3001 / grey RAL 7016 – Test certificate from factory

9

### Accessories







With JEMA's large range of accessories it is possible to taylor the lifting tables precisely to suit the intended application. Time after time it turns out that equipment (like for example a turntable plate or a roller conveyor) is very valuable for the workplaces, in terms of efficiency and ergonomics.

#### 1. Pallet truck frame

It is possible to move with the table from the short- or long side, with a pallet lifter or a truck.

2. Mobile frame

Make the lifting table mobile with 2 fixed and 2 revolving wheels with brakes.

3. Roller conveyor

Driven or undriven roller conveyor for use in transport system or palletizers.

4. Handrail Handrail incl. kick edge and knee rail. For use on platforms or loading ramps.

#### 5. Gate

Self-closing gate, electrically interlocked, or where required electro-mechanically interlocked.

6. Turntable plate360 rotation of the plate, if required with position stops.

7. Revolving table top360 rotation of table top, if required with position stops.8. Roll-off barrier

Makes sure that freight, carts, etc. do not roll of the table.

 9. Tilt for the table top
45-90 hydraulic tilt of extra table top. Fitted with safety trip bar safeguarding against danger of pinching.

10. Loading flap Loading flap to bridge the gap between lift and vehicle.

### Accessories:

Galvanized control panel Photocell automatic Handrail Electronic height stop Pallet truck frame Turntable Mobile bottom frame Roller conveyor + Much more

# **Special & standard**



#### Working platform for maintenance of bridge

| Capacity:           | 2 persons + 50 kg    |
|---------------------|----------------------|
| Number of scissors: | 3                    |
| Length:             | 1700 mm              |
| Width:              | 900 mm               |
| Working height:     | 2950 mm              |
| Equipment:          | Self-propelled       |
|                     | Electrical extension |





#### Low profile table for unequally distributed load

| Capacity:     | 3000 kg             |
|---------------|---------------------|
| Unequal load: | 1500 kg per scissor |
| Length:       | 4500 mm             |
| Width:        | 1000 mm             |
| Min. height:  | 100 mm              |
| Travel:       | 800 mm              |



| Capacity:    | 6000 kg           |
|--------------|-------------------|
| Length:      | 15000 mm          |
| Width:       | 3400 mm           |
| Min. height: | 600 mm            |
| Travel:      | 3600 mm           |
| Frequency:   | 4500 lifts/year   |
| Control:     | PLC control panel |
|              |                   |



#### Lifting table for truck with heavy point loads

| Capacity:       | 16000 kg |
|-----------------|----------|
| Length:         | 4000 mm  |
| Width:          | 4000 mm  |
| Min. height:    | 700 mm   |
| Travel:         | 2600 mm  |
| Wheel pressure: | 5000 kg  |







#### Lifting table serving storage racks

| Capacity:   | 800 kg                            |
|-------------|-----------------------------------|
| Length:     | 6000 mm                           |
| Width:      | 800 mm                            |
| Max height: | 1900 mm                           |
| Equipment:  | Electric outdrawing of rack boxes |
|             | 24 V battery-powers               |

### Working platform

Capacity: Length: Width: Max height: Equipment: 2000 kg 5000 mm 3500 mm 4000 mm 4 x ejection Revolving top frame





### Lifting table used for palletizing

| 3000 kg           |
|-------------------|
| 3                 |
| 1200 mm           |
| 900 mm            |
| 1440 mm           |
| 130000 lifts/year |
| Roller conveyor   |
|                   |

#### Lifting table for materials handling

| Capacity:            | 3000 kg  |
|----------------------|----------|
| Number of scissors:  | 6        |
| Length:              | 4000 mm  |
| Width:               | 2500 mm  |
| Max height:          | 10000 mm |
| Number of cylinders: | 12       |

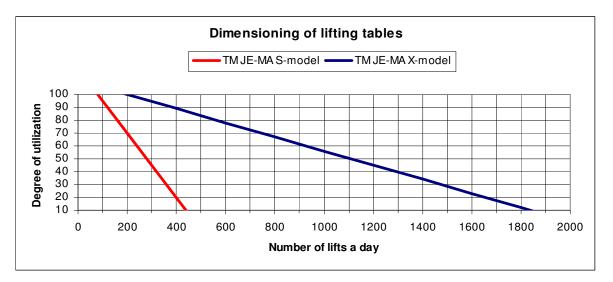


# Dimensioning

#### Important questions concerning choice of model and specifications:

| Function?     | Minimum height – Lifting movement – Maximum height – Length of platform – Width of platform – Pump unit, integrated or separate – Electrical supply |
|---------------|---|
| Capacity?     | Maximum load – Placement of the load – Impact load – Lateral load – Point loads –<br>Driving with truck or pallet truck                             |
| Intensity?    | Velocity – Frequency – Number of daily cycles – Integration in automatic systems  |
| Precision?    | Top/bottom stop – Interval stop – Is the height of the table going to maintain the exact same position for a long time?                             |
| Surroundings? | Outdoor use – Pit installation – Vapour – Heat – Chemicals – Special demands  |
| Safety?       | Danger of explosion – Danger of sliding – Danger of tilting – Control box – Safety trip bars – Danger of pinching – Private or public installation  |
| Ergonomics?   | Type of accessories required to suit the intended application, e.g. a turntable plate<br>or wheel support?  |

The below mentioned diagram indicates the maximum utilization curves for TM JE-MA standard S-model and X-model lifting tables at intensive use and at maximum velocity (70 mm/sec). X-model lifting tables are made with larger cylinders, central lubrication system, overdimensioned hydraulic aggregate and centreless ground axles dependent on the given task.



#### Dimensioning example:

Example 1: A S-model lifting table with 70 % utilization of the allowed lifting capacity handles 200 lifts a day. Example 2: A X-model lifting table with 50 % utilization of the allowed lifting capacity handles 1100 lifts a day.